



## Customer's Production Project Information

Please answer **Red** printed info before placing PO, **Green** printed after placing purchase order.  
*Circle or underline whatever is applicable where multiple conditions exist.*  
 (You may print out the form and snail mail along with pertinent information.)

Name: \_\_\_\_\_ Email Address: \_\_\_\_\_

Phone No. \_\_\_\_\_ Customer PO Number: \_\_\_\_\_

Part name or names running on one machine concurrently: \_\_\_\_\_  
 \_\_\_\_\_

Part number or numbers running on one machine concurrently: \_\_\_\_\_  
 \_\_\_\_\_

Part Drawings enclosed: Yes No		CNC Program enclosed with job description: Yes No	
Complete tooling description enclosed: Yes No			
Machine Tool Type: Turning Milling Boring Single Station Multi-Station Horizontal Vertical Gantry			
Spindle HP:		Spindle Dia:	
Number of speed ranges:		Max rpm:	
Spindle Drive: Direct Gear Belt		Number of tool stations:	
Number of machining axes:		Number of pallets:	
If tombstone on pallets, number of parts per tombstone:			
Material Specs	ASTM#:	Forging	Casting Hot Rolled Cold Rolled Extrusion
Rockwell C hardness:	Material Condition: Scale Rust Inclusions As Cast As Forged		
Balance condition if turning: Three jaw chuck Four jaw chuck Special fixture Balancing required			
Average power consumption before:		Average power consumption after:	
Maximum decibels before:		Maximum decibels after:	

Emphasis on: Safety, Quality, Cycle time, Noise levels, Energy consumption  
 The service is strictly confidential. Results are guaranteed. No improvements, no pay.  
 Complex projects are not the largest savings.

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<b style="color: red;">Type of heat treat required:</b> Before machining    After machining    Normalizing    Straight hardening Carburizing    Machining after carburizing    Machining before final heat treating    Machining after heat treating    Subsequent operations
<b style="color: red;">CNC Programs enclosed with job description:</b> Yes    No
<b style="color: red;">Existing problems known:</b> Dimensional    Finish    Distortion    Other:
<b style="color: red;">Cycle time before optimization as per CNC Control readout:</b> Minutes:                  Seconds
<b style="color: red;">If multiple parts per cycle, number of parts per cycle:</b>
<b style="color: green;">Quality after optimization:</b> Unchanged    Improved
<b style="color: green;">Cycle time after optimization per CNC Control readout:</b> Minutes:    Seconds:    Percent Improved:

NOTE: Load and unload times are beyond control, therefore, they are not considered part of the machining cycle time.

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